


















CAUTION / INFORMATION

| | | | | |
|------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|
|  | Make sure no obstacles are in the desk's path. Make sure the desktop is not touching any walls. Make sure all cords are appropriate length to accommodate the change in height. |  |  | ⚠ WARNING Pinch Point Keep hands and fingers clear. |
|  | Keep children away from electric height-adjustable desks, control units and handsets. There is a risk of injury and electric shock. |  | | |
|  | Keep all electrical components away from liquids. |  | | |
|  | Do not sit or stand on the desk frame. Do not crawl or lie under the desk frame. |  | | |
|  | Do not place any objects taller than 20" underneath the desk. |  | | |
|  | Do not open any of the components - the Legs, Control Box, or Switch. There is a danger of electric shock. |  | | |
|  | This product is designed with a duty cycle of 10% (2 min. on, 18 min. off). |  | | |
|  | In the event of a power outage or if the power cord is unplugged, a manual reset may be necessary - see Step 8. |  | | |

USE / LIABILITY

This height adjustable desk has electric motors and is designed for use in dry work areas only. The desk height is adjustable so that it can be positioned at the most ergonomically suitable height. Any other use is at user's risk.

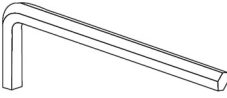
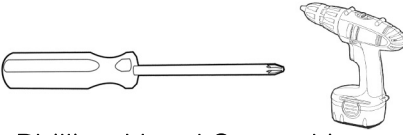

Under no circumstances does the manufacturer accept warranty claims or liability claims for damages caused from improper use or handling of the desk frame.

IMPORTANT:


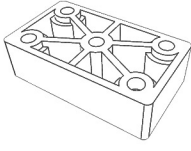

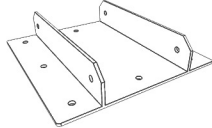







Please read this manual carefully.
If this desk is sold, please provide this manual to the buyer.

PARTS

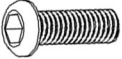
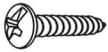


TOOLS REQUIRED

| | | |
|----------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
|  <p>4mm Allen Wrench (included)</p> |  <p>Phillips Head Screwdriver and/or Power Drill</p> |  <p>Tape Measure</p> |
|----------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|

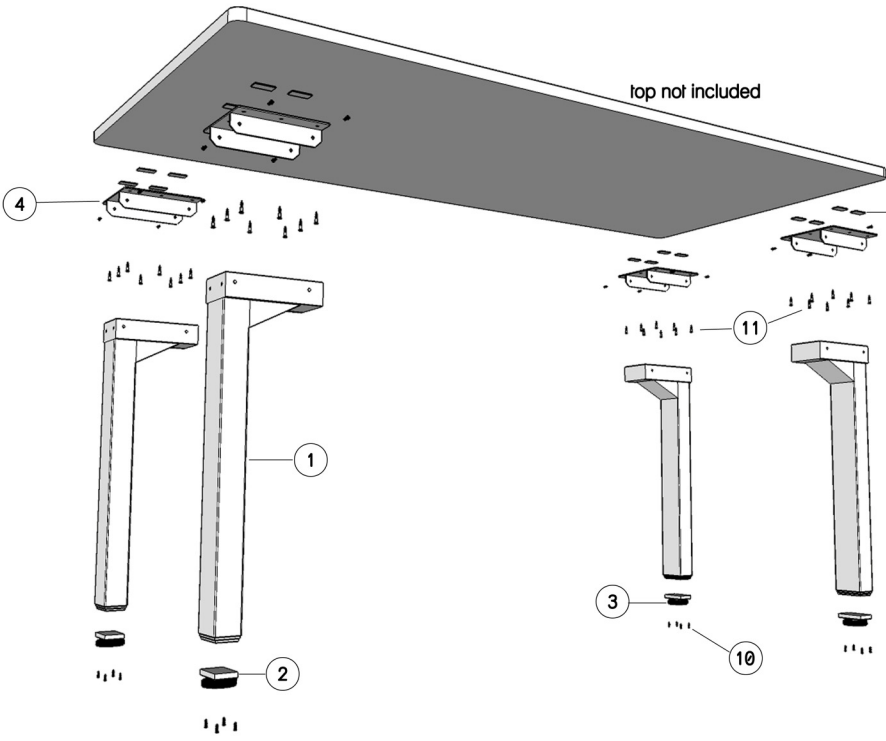
COMPONENTS

| | | | | |
|------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>Legs</p>  <p>x4</p> | <p>Stand-Offs</p>  <p>x4</p> | <p>Glides (pre-installed)</p>  <p>x4</p> | <p>VT Brackets</p>  <p>x4</p> | <p>Noise Attenuation Pads (adhesive- backed)</p>  <p>x16</p> |
| <p>Control Box A</p>  <p>x1</p> | <p>Control Box B</p>  <p>x1</p> | <p>Switch</p>  <p>x1</p> | <p>LC Cable 59" x4</p>  <p>CB Cable x1</p>  <p>Power Cord x1</p>  | |

HARDWARE

| | | | |
|---------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
| <p>Machine Screws: M6x14</p>  <p>x32</p> | <p>Wood Screws: ST M5x20</p>  <p>x32</p> | <p>Wood Screws: ST M5x16</p>  <p>x4</p> | <p>Cable Clips</p>  <p>x15</p> |
|---------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|

PARTS DIAGRAM



top not included

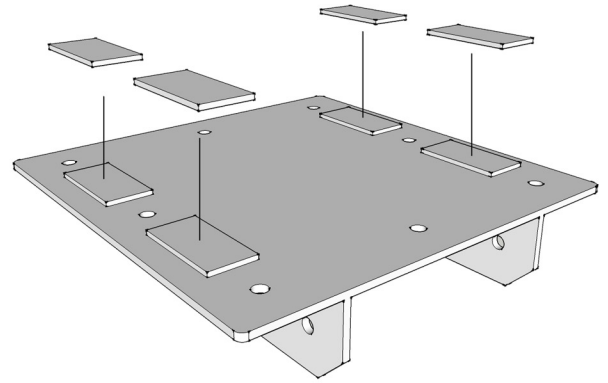
| No. | Description | Qty |
|-----|------------------------|-----|
| 1 | Legs | 4 |
| 2 | Stand-Offs | 4 |
| 3 | Glides (pre-installed) | 4 |
| 4 | VT Brackets | 4 |
| 5 | Noise Attenuation Pads | 16 |
| 6 | Control Box A | 1 |
| 7 | Control Box B | 1 |
| 8 | Switch | 1 |
| 9 | Cables & Power Cord | 6 |
| 10 | Machine Screws: M6x14 | 32 |
| 11 | Wood Screws: ST M5x20 | 32 |
| 12 | Wood Screws: ST M5x16 | 4 |
| 13 | Cable Clips | 15 |

ASSEMBLY INSTRUCTIONS

STEP 1

Lay out all components and hardware to ensure that you have all the components and hardware listed on the parts page.

Place four (4) self-adhesive Noise Attenuation Pads (part #5) on each of the four (4) VT Brackets (part #4) as shown.

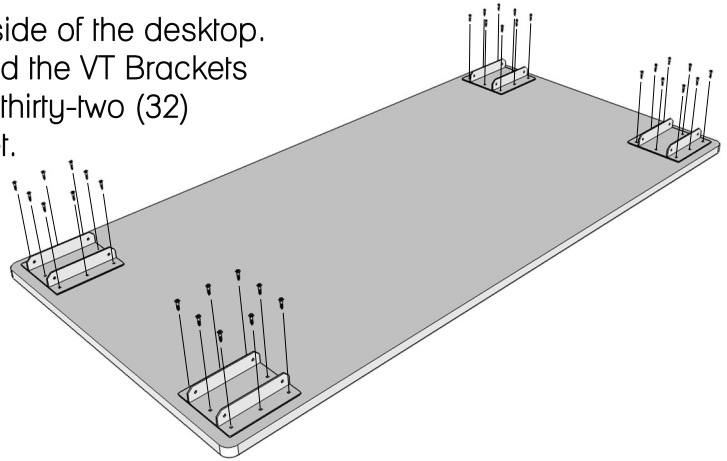


STEP 2

Place the VT Brackets (part #4) on the underside of the desktop. Carefully measure from all sides and attached the VT Brackets (part #4) to the underside of the desktop with thirty-two (32) Wood Screws (part #11), eight (8) per bracket.



Double-check that the wood screws are not too long for the desktop and won't puncture the surface when screwed all the way in.

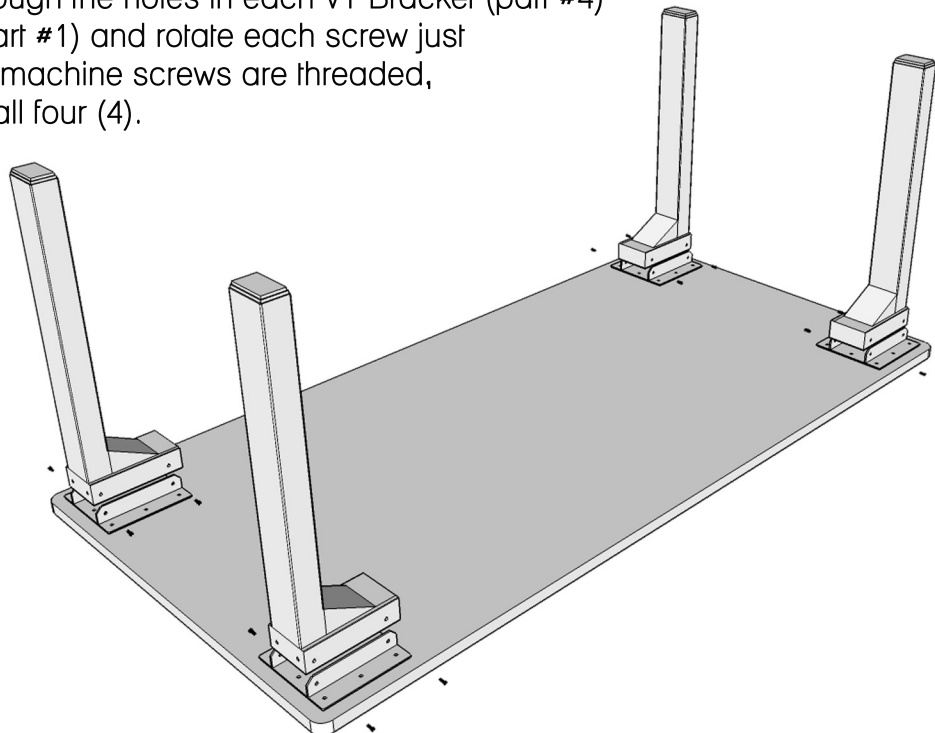


We recommend that you pre-drill any holes needed for fasteners connecting the VT Brackets (part #4) to the underside of the desktop (if your desktop is not pre-drilled). Never use countersunk screws.

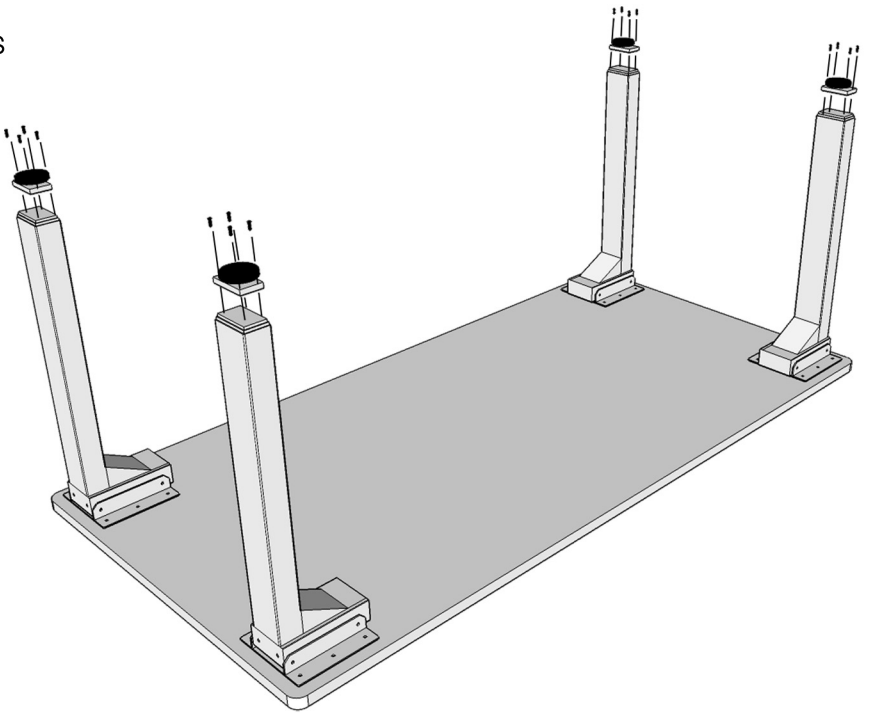


STEP 3

Using the supplied Allen Wrench, insert four (4) M6x14 Machine Screws (Part #10) through the holes in each VT Bracket (part #4) going into the Leg (Part #1) and rotate each screw just a few turns. When all machine screws are threaded, go back and tighten all four (4).

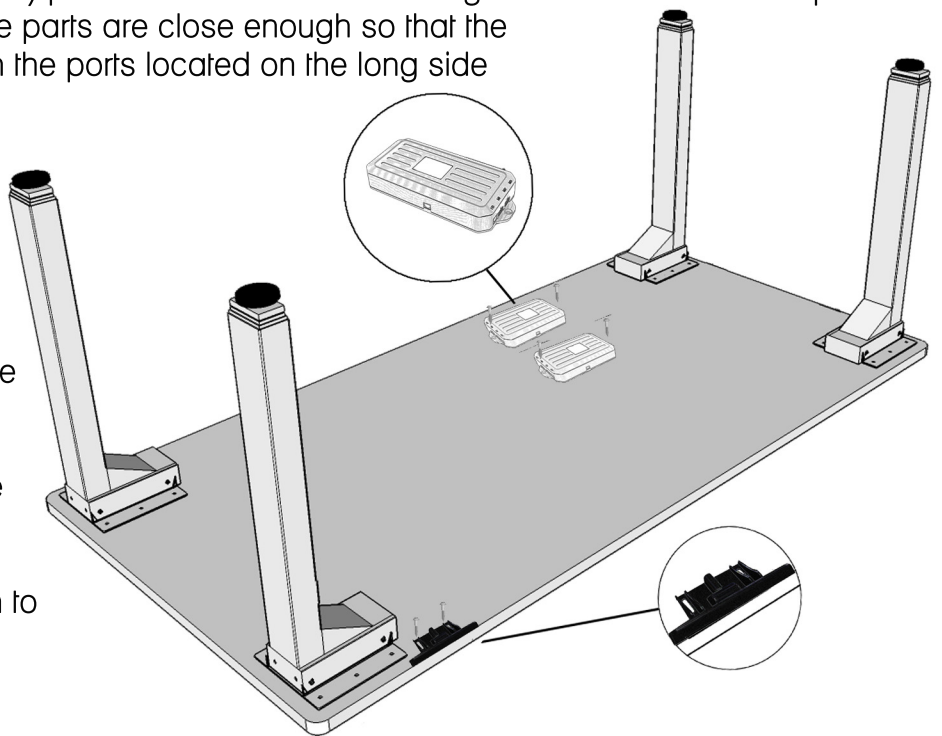


Attach the four (4) Stand-Offs with Glides (part #2) to the four (4) Legs (part #1), each with four (4) M6x14 Machine Screws (part #10).



Attach Control Box A (part #6) & Control Box B (part #7) to the underside of the desktop using two (2) M5x16 Screws (part #12) per Control Box. Ensure enough clearance at the wire ports for cable connections. Ensure the parts are close enough so that the CB Cable (part #9) can reach the ports located on the long side of each Control Box.

Place the Switch (part #8) so the front of the Switch is flush with the front desktop edge (or recessed up to 1/8"). The Switch may be placed anywhere along the front edge of the desktop but we recommend placing it toward an end so it does not interfere with the chairs when seated. Use two (2) M5x16 Screws (part #12) to attach the Switch to the desktop.



We recommend that you pre-drill any holes needed for fasteners connecting the Control Boxes (parts #6 & #7) or Switch (part #8) to the desktop (if your desktop is not pre-drilled). Never use countersunk screws.



Double-check that the wood screws are not too long for your desktop and won't puncture the surface when screwed all the way in.



Do not overtighten screws in this step. Overtightening could cause damage to the components.



ASSEMBLY INSTRUCTIONS

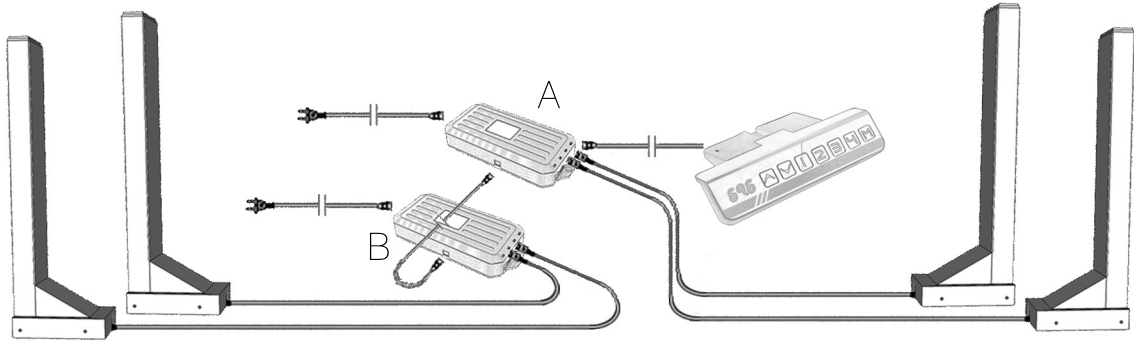
STEP 6

Connect the Control Boxes (part #6 & #7) together with the CB Cable (Part #9) from the small ports located on the long side of the Control Boxes.

Connect the Switch (part #8) cable to Control Box A (part #6).

Connect the LC Cables (part #9) from each Leg (part #1) to the Control Boxes (parts #6 & #7).

Use the adhesive-backed Cable Clips (part #13) to secure the Cables so they don't sag.



STEP 7

Using at least two (2) people, carefully turn the assembled desk right-side-up. Adjust the pre-installed Glides (part #3) as needed.

Plug the Power Cords from each Control Box (part #6 & #7) into a 110v outlet.



Make sure no obstacles are in the desk's path.
Make sure the desktop is not touching any walls.
Make sure all cords are appropriate length to accommodate the change in height.



STEP 8

IMPORTANT: You must RESET the desk prior to use.

RESET PROCEDURE: Push and hold the DOWN button on the Switch (Part #8) until the desk reaches its lowest height, slightly rises and stops. Release the DOWN button. Your desk is now ready to use.

To program up to four presets (on some models): Use the up/down buttons to find a desired height, then press "M" ("S" on some models) followed by a number 1 - 4.

CAUTION: Once a preset button is pushed, the desk will move to the programmed height (see caution box above).

TROUBLESHOOTING

If your desk is not functioning properly it may need to be reset. Unplug the power cord for 20 seconds. Plug the power cord back in and follow the RESET procedure outlined in Step 8.

If your desk has a handset with an LED readout and it displays "Er1" or "Er2" confirm that all wired connections are secure (legs to cables, cables to control boxes). Then perform the reset procedure outlined in Step 8.

If the error message persists after the reset procedure, contact your seller.

If the height between the legs exceeds 1.5 inches, stop the reset procedure & contact your seller.

If the handset displays "HOT", let the base cool down for 20 minutes.

TECHNICAL SPECIFICATIONS

| | |
|-----------------|----------------------------------|
| Height Range | 23.5" - 49" (without desktop) |
| Base Width | 42.25" min. - 74" max. |
| Travel Speed | 1.5" per second (no load) |
| Weight Capacity | 704 lbs. |
| Duty Cycle | 10%. Max. 2 mins on, 18 mins off |
| | Soft start/stop |
| | Adjustable leveling studs |
| | 4 Memory presets (some models) |